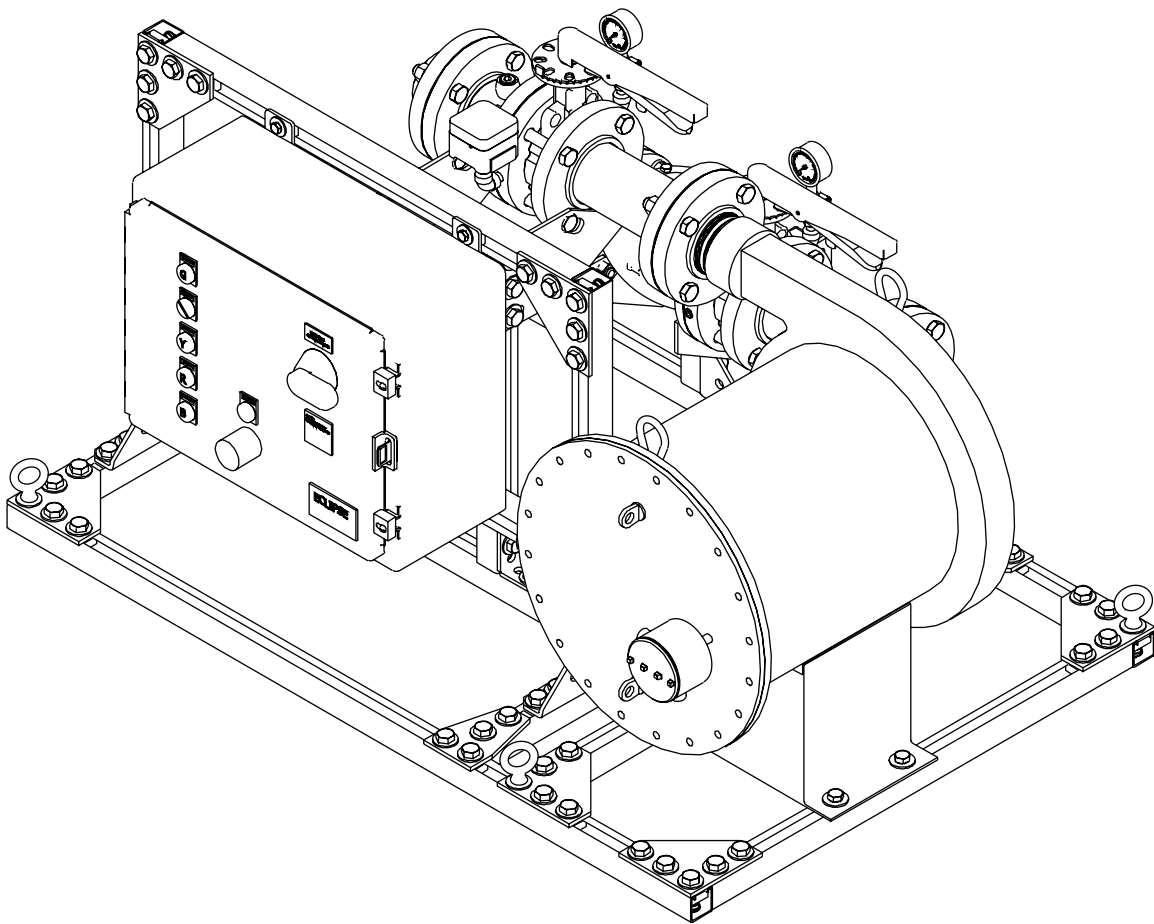


# *Eclipse BoostPak*

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## *Packaged Gas Booster System*

*Model MS, MR and MH*  
*Version 2*



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## **Document Conventions**

There are several special symbols in this document. You must know their meaning and importance.

The explanation of these symbols follows below. Please read it thoroughly.

## **How To Get Help**

If you need help, contact your local Eclipse representative. Your Eclipse representative can be reached at:

2011 Williamsburg Road

Richmond, Virginia 23231 U.S.A.

Phone: 804-236-3800 Fax: 804-236-3882

<http://www.peconet.com>

Please have the information on the product label available when contacting the factory so we may better serve you.

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Product Name

Item #

S/N

DD MMM YYYY



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

**NOTICE**

Is used to address practices not related to personal injury.

**NOTE**

Indicates an important part of text. Read thoroughly.



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# Introduction

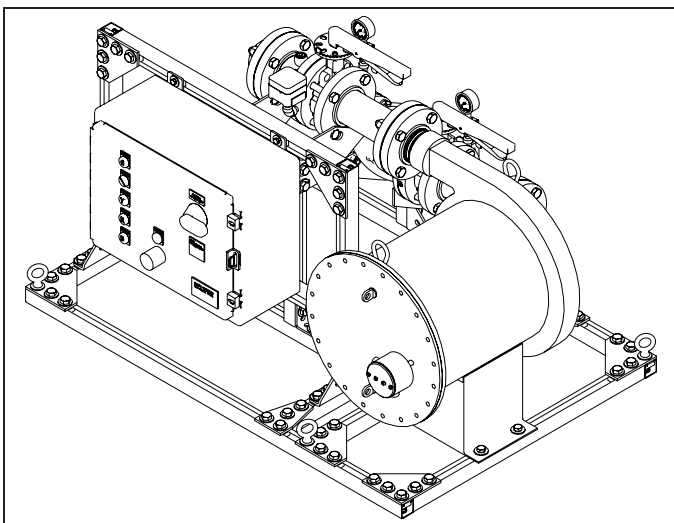
# 1

## Product Description

The Eclipse BoostPak is designed for installations when the gas pressure to a building is inadequate to operate the appliances. It provides a reliable cost-effective packaged solution for pumping low natural gas supply pressures up to meet the requirements of high performance combustion equipment. The discharge pressure is the total of the booster added pressure plus the incoming gas pressure.

The BoostPak is a completely integrated skid mounted package. It is factory assembled, wired, tested, and ready for field power and gas connections. The system includes but is not limited to a hermetically sealed centrifugal type gas booster blower, check valve, gas pressure switch, isolating valves, inlet and outlet piping and flange connectors, pressure gauges, and control system all mounted, assembled, wired, and tested. All essential components for automatic operation are enclosed in an industrial control panel designed to meet local and national electrical codes.

Various standard options may be selected to configure a complete model number. The options determine the control modes, pressure boost, flow, and environmental conditions.



**Figure 1.1. Eclipse BoostPak**

## Audience

This manual has been written for personnel already familiar with all aspects of a gas booster system and its add-on components.

These aspects are:

- Installation
- Use
- Maintenance
- Safety

The audience is expected to be qualified and have experience with this type of equipment and its working environment.

## Purpose

The purpose of this manual is to make sure that you carry out the installation of a safe, effective and trouble-free system.

## BoostPak Documents

### **Installation Guide No. 630-2**

- This document

### **Datasheet No. 630-2**

- Available for BoostPak model MS
- Provides assembly drawing numbers
- Required to complete installation

### **Datasheet No. 630-3**

- Available for BoostPak model MR
- Provides assembly drawing numbers
- Required to complete installation

### **Datasheet No. 630-4**

- Available for BoostPak model MH
- Provides assembly drawing numbers
- Required to complete installation

## Related Documents

- EFE 825 (Combustion Engineering Guide)
- Eclipse Bulletins and Information Guides: 620, 710, 780, 904 (MH only), 925 (MH only), 940

# Safety

# 2

Important notices for safe operation of the BoostPak system will be found in this section. To avoid personal injury, damage to property or the facility, the following warnings must be observed. Read this entire manual before attempting to start the system. If any part of the information in this manual is not understood, contact Eclipse before continuing.

## Safety Warnings



- **The BoostPak packaged gas booster systems, covered by this guide are designed to increase gas pressure to a gas utilization appliance. All fuel handling devices are capable of producing fires and explosions if improperly applied, installed, adjusted, controlled or maintained.**
- **Do not bypass any safety feature; fire or explosion could result.**
- **Never try to operate a BoostPak if it shows signs of damage or malfunction.**

## **NOTICE**

- **This manual provides information in the use of the BoostPak for its specific design purpose. Do not deviate from any instructions or application limits described herein without written advice from Eclipse.**

## Capabilities

Only qualified personnel, with good mechanical aptitude and experience with combustion equipment, should adjust, maintain or troubleshoot any mechanical or electrical part of this system.

## Operator Training

The best safety precaution is an alert and trained operator. Train new operators thoroughly and have them demonstrate an adequate understanding of the equipment and its operation. A regular retraining schedule should be administered to ensure operators maintain a high degree of proficiency.

## Replacement Parts

Order replacement parts from Eclipse only. Any customer supplied valves or switches should carry UL, FM, CSA, CGA and/or CE approvals where applicable.

# Installation

# 3

## Introduction

In this chapter you will find information and instructions needed to install the BoostPak and system components. The system drawings are shipped with the BoostPak. Refer to the data sheet for the drawing number and contact Eclipse for a replacement.



- All installation work must be carried out in compliance with current legislated standards.

## Handling & Storage

### Handling

- Make sure the area is clean.
- Inspect the system, ensure that all components are clean and free from damage.
- Use appropriate support and handling equipment when lifting the BoostPak.
- Protect the components from weather, damage, dirt and moisture.
- Protect the system and components from excessive temperatures and humidity.

### Storage

- Make sure the components are clean and free of damage.
- Store the components in a cool, clean, dry room.
- After making sure everything is present and in good condition, keep the components in original packages as long as possible.

## Checklist Before Installation

### Placement

The Eclipse BoostPak is completely factory piped, wired with controls, tested and ready for field connections. The system should be installed in an accessible ventilated location on a level concrete floor or substantial mounting pad. Place the BoostPak to avoid excessive numbers of bends and fittings in the interconnecting piping.

### Access

The BoostPak location must allow easy accessibility for inspection and maintenance. Provide adequate space all

around the BoostPak in order to facilitate servicing and field replacement of components. Avoid obstructing the open access to the control panel.

**NOTE:** There should be no less than 36" of clearance from the front of the control panel door and the swing of the door should not be obstructed from opening 120°. If local codes are different than these requirements, those codes should be adhered to during installation.

## Environment

Be sure the operating environment matches the original operating specifications. Check the following items:

- Voltage, frequency, and stability of electrical power
- Ambient temperature and humidity
- Area classification (non-hazardous or hazardous)
- Exposure to sunlight, water, ice, wind, and vibration

## Mechanical Installation

### Lift Points

Use lifting lugs on mounting base for all lifting. Do not use piping or supports as lift points unless designated by manufacturer labeling.

### Mounting

Bolt the unit base securely using the mounting holes provided in the BoostPak base.

## Piping Installation

### Gas Piping

All gas piping must be done in accordance with the national fuel gas code, local utility company and municipal agency requirements. Protect and prevent contamination of the piping during installation.

**NOTE:** If it is necessary to redirect piping, make sure all devices are properly oriented with respect to flow direction and vertical (gravity) orientations.

**NOTE:** Avoid severe size reductions in pipe connections, unnecessary fittings, and excessive bends that may cause additional flow restriction and pressure loss. Elbows within 5 pipe diameters may reduce pressure and capacity below operating requirements.

## Piping Support

Use brackets or hangers to support the gas piping. If you have questions, consult your local gas company.

### Initial Fitting

- Remove any shipping materials and inspect for foreign objects in the piping.
- Connect inlet gas piping from the utility supply to the inlet flange as indicated by directional arrows and system drawings.
- Connect the gas pipe requiring the boosted gas pressure feeding your appliance to the discharge gas pipe outlet flange, also indicated by label and system drawing.

### Vent Piping

The model MS, MR and MH BoostPaks do not require vent piping. Vent piping may be required for components added to the system. Check the individual product data sheets for specific manufacturer's recommendations.

### Inlet Low Gas Manual Reset Pressure Switch

This switch may come already mounted and wired on the BoostPak, or it may be supplied as a kit to be remotely mounted. Install loose inlet gas low pressure switch kit in location determined by the utility company. Normally it is located downstream of the main regulator just inside the building where the supply pipe enters.

### Inlet High Gas Pressure Switch

If used, this optional switch may come already mounted and wired on the BoostPak, or it may be supplied as a kit to be remotely mounted. Install loose inlet gas high pressure switch kit in location determined by the specifying engineer. Normally it is located downstream of the main regulator just inside the building where the supply pipe enters.

### Pressure Switch Settings

- Check and adjust the pressure switches as required.
- The utility company dictates the setting of the low inlet gas pressure switch typically at 3-4" w.c. to prevent operation when there is insufficient gas volume.
- The discharge gas pressure switch should be set 2-4" w.c. below the rated discharge pressure at the maximum flow conditions for the site application.
- If installed, the optional inlet high gas pressure switch should be set to 90% of the pressure where the sum of the inlet plus the rated boost equals the maximum rating of downstream equipment. (Alternately it can be set to 20% above the minimum requirement of the downstream equipment.)

## Leak Testing

The BoostPak is tested and leak tight at the factory, however, shipping and installation may cause joints to loosen. Check and test all piping for leaks.



- **Test pressure must not exceed 5 PSIG and the pressure gauges or any components with ratings less than the test pressure should first be isolated. Check the individual product datasheets for specific ratings.**

## Electrical Installation

### General

All electrical wiring must be done in accordance with the national electrical code, local utility company and municipal agency requirements. The schematics are shipped with the BoostPak. Contact Eclipse for replacement, drawing 10025020.

The BoostPak is pre-wired and therefore only the electrical power supply and any externally supplied control devices must be terminated. Depending on the specific model configuration, the external devices can include the appliance run interlock contact and the low inlet gas pressure switch.

### Review Name Plate

Before making any electrical connections, compare the electrical supply circuit ratings at the installation site to those on the nameplates of the BoostPak, control panel, booster and (MH only) heat exchanger motor(s). The supply for the BoostPak model MS/MR/MH varies based on booster and motor option, and may be 120VAC, 208VAC, 230VAC or 460VAC nominal and must be capable of supplying the booster and (MH only) heat exchanger motor full load current and starting current.

### Terminal Check

During shipment, the control panel terminals may have loosened. Check the tightness of all connections in the panel and at the pressure switches.

### Supply Power Wiring

The incoming power to the control panel must be wired into the terminals as designated in the schematic diagram. Earth ground must be connected to terminal G.

### Wiring for Continuous Operation

This control mode allows an operator to turn a local control panel switch on when pressure boost is needed and turn the switch off when the boost is not needed. For this mode, a jumper is installed between terminals 1321 and 2161.

## **Wiring for Appliance On Demand Operation, Start Circuit Interlock**

This control mode requires a customer supplied run interlock. It must be a dry (voltage free) contact that makes continuity when the booster is required and opens when the booster should shut down. Commonly used devices include: automatic time clock, flow switch, relay contact, or switch contact. For this mode, wire the contact between terminals 1321 and 2161. Be sure to remove any jumper connection between terminals if present.

## **Wiring for Flow Sensor Demand Control Operation**

This control mode is an option that is typically ordered and installed at the factory. If it has been supplied as a kit, refer to Data 630-FC and Installation Guide 630-FC.

## **Wiring for Inlet Low Gas Manual Reset Pressure Switch**

This switch may come already mounted and wired on the BoostPak, or it may be supplied as a kit to be remotely mounted. This switch is required by local utility company as a safety device. The kit version must be wired into the BoostPak control panel. Wire the low inlet gas pressure switch terminal 3 (COM) to panel terminal 1321, and switch terminal 2 (NO) to panel terminal 2121. Be sure to remove any jumper connection between these terminals if present.

## **Wiring for Inlet High Gas Pressure Switch**

If installed, this optional switch may come already mounted and wired on the BoostPak, or it may be supplied as a kit to be remotely mounted. The kit version must be wired into the BoostPak control panel. Wire the high inlet gas pressure switch terminal 3 (COM) to panel terminal 2161, and switch terminal 1 (NC) to panel terminal 2162. Be sure to remove the jumper wire between these terminals if present.

## **Alarm Output Wiring**

A terminal is provided to connect an external alarm. If used, wire the external alarm to panel terminal 2331 (hot) and 1323 (neutral). The external alarm should be rated for 120VAC and not exceed 2 amps.

## **Checklist After Installation**

Ensure the system was properly installed and verify:

- The skid is securely bolted to the floor or mounting pad and is rigid and level.
- There are no loosely mounted components.
- There are no leaks in the gas lines.
- The external gas piping has appropriate brackets and is not supported by the BoostPak.
- Verify correct orientation of gas piping – from utility point of entry to BoostPak inlet, from BoostPak outlet to the appliance.
- Verify sufficient unobstructed access to the control panel and booster and (MH only) heat exchanger motor(s).
- Verify electrical power supply and all external devices are wired correctly.
- Verify tightness of all terminal connections on all devices.
- Verify the gas pressure switch(es) are installed in the correct location and confirm the proper settings.
- Verify all device orientations are correct with respect to flow direction.



# Commissioning

# 4

## Introduction

In this chapter you will find information and procedures for the first operation and adjustment of the BoostPak.



### **WARNING**

- **Only qualified personnel, with good mechanical and electrical aptitude should adjust, maintain, or troubleshoot any mechanical or electrical part of this system. They should have knowledge and experience with combustion equipment including piping, valves, motors, blowers, boosters, switches, control panels and wiring.**

These instructions rely on the expertise of the person performing the start up. If you do not understand any portion of this procedure or do not feel qualified, stop and call Eclipse.

## Applying Power

Before applying the site electrical power supply to the BoostPak control panel:

- Turn off the main disconnect switch.
- Turn the HAND/OFF/AUTO control switch to OFF.

## Motor Rotation Check

Ensure that the booster gas supply is off and the booster has no gas under pressure in it. Remove the pipe plug in the observation port on the booster body. Turn the control panel main disconnect switch on and verify that the panel instrumentation has power. Momentarily turn the MAN/OFF/AUTO switch to MAN position to “bump” the motor starter such that the motor just starts to turn and rotates slowly. Observe the direction of rotation of the fan blades through the observation port. They should be turning in the direction indicated by the rotation arrow on the booster. If rotation direction is incorrect, have a qualified electrician rewire the incoming power for the proper direction.

## Applying Gas Supply

Before applying the site gas supply, reinstall the pipe plug and initially set the manual butterfly valves:

- Open the booster inlet valve
- Close the booster outlet valve
- Close the heat exchanger isolation valves (MH only)

Turn on the gas supply to the BoostPak and press the reset on the Inlet Low Gas Manual Reset Pressure Switch.

## Operational Tests

Test the operation of the BoostPak and verify:

- **DISCHARGE PRESSURE SWITCH:** The low gas light and alarm comes on with the outlet valve closed. The booster should remain running.
- **LOW INLET GAS PRESSURE SWITCH:** The booster stops, the low gas light and alarm comes on when the Inlet Low Gas Manual Reset Pressure Switch is adjusted above the inlet gas supply. Adjust this switch back to the original specified set point and observe that the system will not restart unless the pressure switch is first manually reset.
- **APPLIANCE RUN INTERLOCK:** For appliance on demand operation mode, turn the control switch to AUTO and test that the system runs when the appliance interlock makes contact.

## Verify Settings

1. Run system at nominal flow rating.
2. Verify pressure increase from booster is correct. Read the inlet and outlet pressure gauges on the BoostPak. Subtract the inlet from outlet pressure to verify added pressure agrees with the datasheet.
3. Verify that outlet pressure is sufficient for appliance operation.
4. Verify flow is sufficient for appliance via gas metering located at the appliance (not included with BoostPak).
5. Run system to minimum flow condition; verify flows and pressures within acceptable range. For model MR or MH BoostPak, verify that recirculation flow is sufficient to keep outlet pipe surface temperature below 160°F.
6. Record all setup data as an aid for future troubleshooting and setup operations.

**Commissioning Record**

**Models MS/MR/MH**

**Nameplate Information**

BoostPak Model \_\_\_\_\_

Serial Number \_\_\_\_\_

Control Panel Serial Number \_\_\_\_\_

**Mechanical Installation**

Ambient Temperature \_\_\_\_\_

Mounting Secure, Rigid, Level \_\_\_\_\_

Supply and Feed Piping Supported \_\_\_\_\_

Leak Test \_\_\_\_\_

Low Inlet Gas Pressure Switch Setting \_\_\_\_\_

High Inlet Gas Pressure Switch Setting \_\_\_\_\_

Outlet Gas Pressure Switch Setting \_\_\_\_\_

**Performance**

Gas Inlet Pressure \_\_\_\_\_

BoostPak Outlet Pressure, Low Flow \_\_\_\_\_

BoostPak Outlet Pressure, High Flow \_\_\_\_\_

Power Supply Voltage \_\_\_\_\_

Booster Motor Current \_\_\_\_\_

MR only: Position of Manual BV \_\_\_\_\_

MH only: Heat Exchanger Motor Current \_\_\_\_\_

Temperature Control Settings (Next Page)

Rotary Actuator Settings (Next Page)

## **MH Models Temperature**

### **Control Settings**

<b>SETUP</b>	<b>FUNCTION</b>	<b>FACTORY</b>	
ALGOR	CTRALG	PDMR	_____
TUNING	PB	6	_____
	MR	45	_____
	RATE	0	_____
OUTALG	OUTALG	RLY	_____
INPUT1	IN1TYP	JL	_____
	BRNOUT	UP	_____
CONTRL	ACTION	DIR	_____
OPTION	AUXOUT	OUT	_____
ALARMS	A1S1TY	DE	_____
	A1S1VA	5.0	_____
	A1S1HL	HIGH	_____
	ALHTST	0.3	_____
	<b>Controller Set Point:</b>	120	_____

Parameters not listed here are set at default values found in Installation Guide 925.

## **MH Models Rotary**

### **Actuator Settings**

<b>PARAMETER</b>	<b>CODE</b>	<b>FACTORY</b>	
LF	15▼	0	_____
HF	15▲	90	_____
LO	12▼	0	_____
(C6)	6	6	_____
(C0)	10	10	_____

Parameters not listed here are set at default values found in Installation Guide 904.

# Operation

# 5

## Introduction

In this chapter, you will find instructions on how to start and stop the booster system. Become familiar with booster control methods before operating the equipment.



- **The BoostPak system, described herein, is designed to increase gas pressure to an appliance. All fuel handling devices are capable of producing fires and explosions if improperly applied, installed, adjusted, controlled, or maintained.**
- **Do not bypass any safety feature; fire or explosion could result. Never try to operate a BoostPak if it shows signs of damage or malfunction.**

1. Be sure the inlet and outlet valves are open. On model MH, make sure both heat exchanger isolation valves are open.
2. Turn the main disconnect switch on.  
The green POWER ON light comes on.
3. Check for ALARM conditions and correct before proceeding.
4. Turn the control switch to AUTO.  
The BoostPak is in operation.
  - For Continuous Operation mode, the booster will run within 15 seconds of the switch operation.
  - For Appliance On Demand mode, the booster will run within 15 seconds of the closure of the appliance run interlock contact.

The booster motor starter contact closes, the motor starts running, and the yellow BOOSTER ON light comes on. The LOW GAS light will flash on and off until the outlet gas pressure switch makes contact. If it does not make contact within 15 seconds, the red LOW GAS light comes on steady and the alarm sounds.

## Heat Exchanger Loop Operation

For model MH, the heat exchanger will operate when the temperature sensed in the outlet pipe exceeds the set point and deviation alarm value, which is 125°F with factory default settings. The temperature controller adjusts the position of the automatic butterfly valve in the

heat exchanger loop to keep the outlet gas temperature below this maximum value.

## Alarm Silence

To silence the alarm, press the ALARM SILENCE button.

## Shutdown

The booster can be stopped by:

- Opening the run interlock contact (appliance dedicated control mode)
- Turning the control switch to off
- Turning the main disconnect switch off

When shutting the system down to prevent operation, turn the main disconnect switch off and turn off the main power supply to the control panel.

# Maintenance & Troubleshooting

## Monthly Checklist

- Inspect and tighten loose mechanical components
- Look for signs of damage and repair
- Test operation if the unit has not run and check for excessive vibration
- Clean the booster motor housing
- Clean the heat exchanger, its motor, and cooling fan (MH only)
- Wipe clean the control panel surfaces

## Yearly Checklist

- Check inlet and outlet pressure switch settings
- Check and compare inlet and outlet pressures to the initial commissioning record sheet
- Measure and compare the power supply and motor current to the record sheet
- Perform operational test in the commissioning section of this guide

## Alarm Conditions

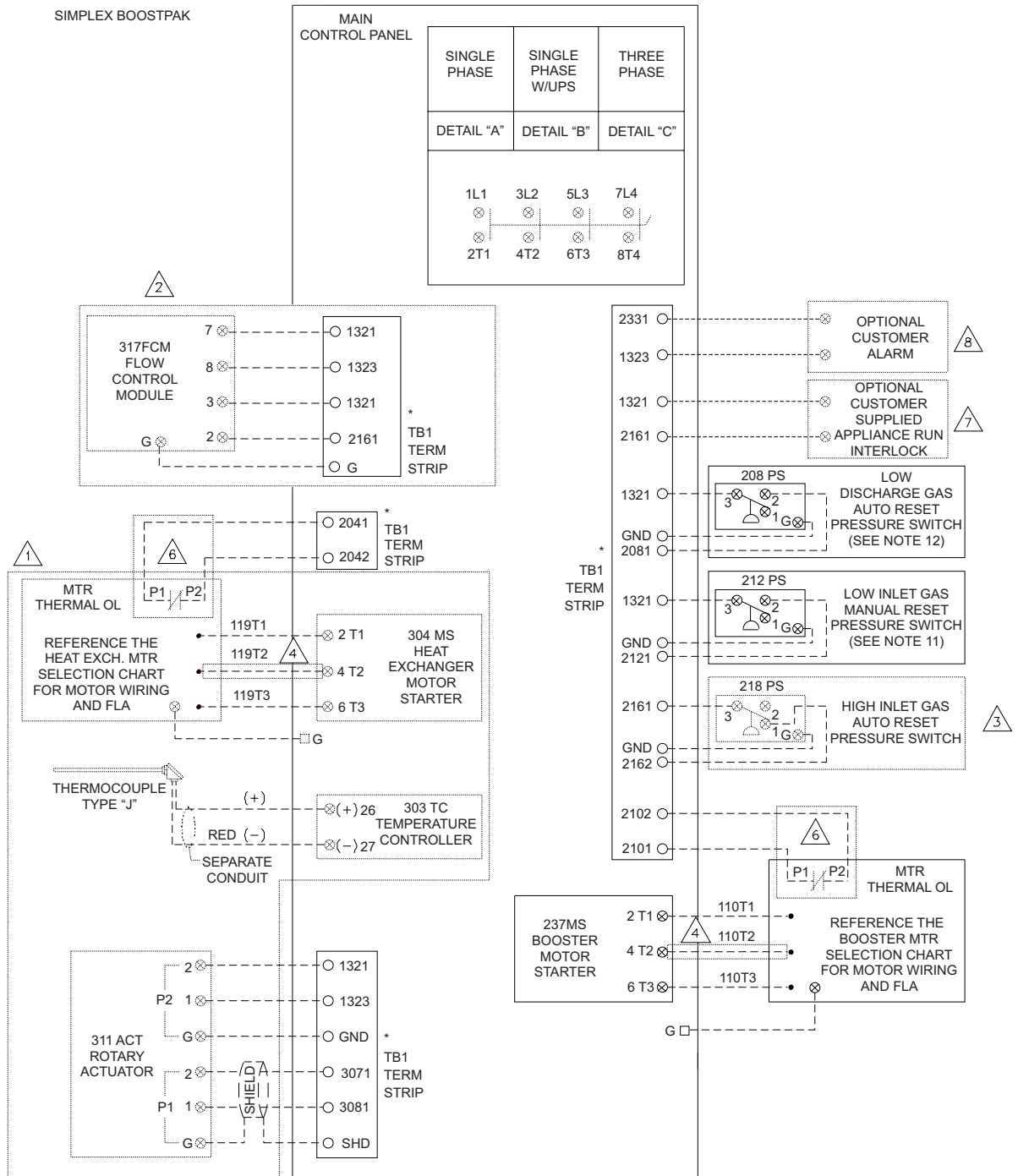
Certain conditions will cause the ALARM to come on. To silence the alarm, press the ALARM SILENCE push button.

- INLET LOW GAS MANUAL RESET PRESSURE SWITCH opens due to low utility line pressure. The LOW GAS light comes on and the booster motor will stop running. When the pressure is restored, this switch must be manually pushed to reset its contact.
- DISCHARGE GAS PRESSURE SWITCH fails to make contact within 15 seconds. The LOW GAS light comes on; the booster will not shut down.
- If the motor wiring or internal temperature switch opens, then the motor will stop causing the discharge gas pressure switch to open. Then the ALARM and LOW GAS light come on.
- A booster motor overload condition will shut down the booster and the MOTOR FAULT light and ALARM will come on.
- A heat exchanger motor overload condition will shut down the heat exchanger fan and the MOTOR FAULT light and ALARM will come on (MH only).

Problem	Possible Cause	Solution
No POWER ON light	Main supply power is off	Be sure main power to the system is switched "on".
	Main disconnect switch is off	Turn the control panel main disconnect switch on.
	Loose connection	Check for voltage on panel terminals, turn off main power and inspect, tighten wire connection.
	Blown fuse	Verify that all fuses are good and properly installed. If blown, have a qualified electrician determine the cause and fix before replacing fuse.
Cannot initiate start sequence	Inlet low gas manual reset pressure switch has activated	Check incoming gas pressure: adjust if necessary.
		Check pressure switch setting and operation.
		If used, check that the pressure switch isolating valve is not closed.

<b>Problem</b>	<b>Possible Cause</b>	<b>Solution</b>
Cannot initiate start sequence	If used, Inlet High Gas Pressure Switch has activated	Normal operation, when the inlet pressure drops below the switch setting, then the system will start.
	Motor starter overload tripped	Check for defective motor, reset overload unit.
	Appliance interlock not made or jumper (continuous operation) is loose	Have qualified electrician verify and rewire.
Startup sequence runs, but booster shuts down after several minutes	Booster motor overload, thermal cut-out switch open	Verify voltage supply, booster motor rotation direction, sufficient inlet pressure, and that inlet/outlet valves are open. Let motor cool and reset overload.
Cannot achieve full capacity	Inlet/outlet piping too restricted	Rerun larger/straighter pipe runs.
	Inlet pressure too low	Consult with utility company.
	Booster motor rotation incorrect	Verify and have qualified electrician rewire.
	Manual inlet or outlet valve is partially closed	Open inlet/outlet valves fully.
	Cooling loop control valve too wide open (MR/MH only)	See OPERATIONAL TESTS in the COMMISSIONING section. Check ACT parameters (MH only). Check for missing or loose coupling, damaged butterfly valve.
Recirculation loop or heat exchanger loop is providing insufficient cooling	Actuator settings incorrect, temperature controller settings incorrect	Verify Parameters
	Butterfly/actuator coupling loose; not tracking	Check and Reinstall.
	Isolation valves not fully open (MH only)	Open inlet/outlet isolation valves fully.

# BoostPak Model MS, MR, and MH Wiring Diagram

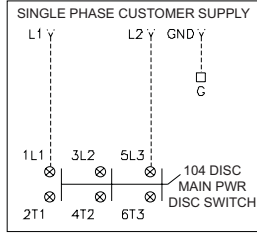


**Notes:**

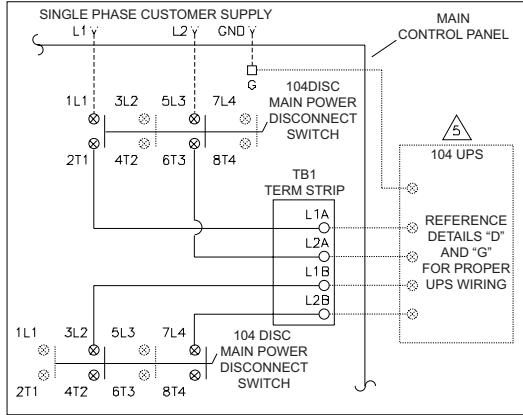
- 1 Phantom components marked 1 are installed on BoostPak models with the heat exchanger option.
- 2 Phantom Components Marked 2 are installed on BoostPak models with the flow control option. The flow control contact is set to close when gas fired equipment causes flow.
- 3 Phantom components marked 3 are installed on BoostPak models with the high inlet gas pressure switch option. Set@value above which the downstream appliance can operate. Auto reset.
- 4 Phantom components marked 4 are installed on BoostPak models using 3 phase power.
- 6 Phantom components marked 6 are used when the motor thermal overloads are required. Reference the MTR. section charts on page 24.
- 7 Phantom component marked 7 is installed on BoostPak models using the customer supplied appliance run interlock dry contact.
- 8 Phantom component marked 8 is the optional customer alarm. Maximum current is 2 amps.

# BoostPak Model MS, MR, and MH Wiring Diagram. *Continued*

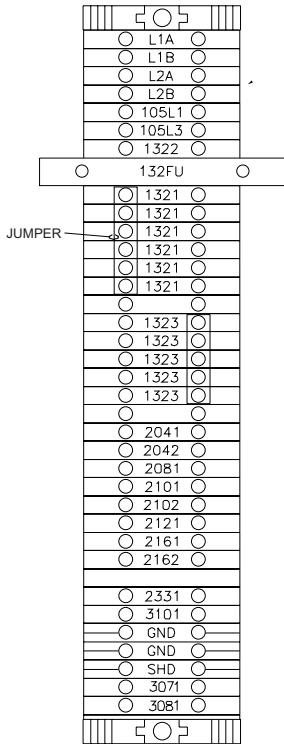
DETAIL "A"  
SINGLE PHASE INCOMING POWER WITHOUT THE UPS OPTION



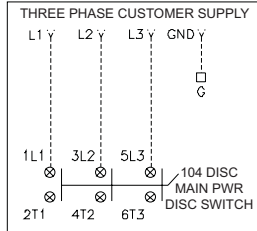
DETAIL "B"  
SINGLE PHASE INCOMING POWER WITH THE UPS OPTION



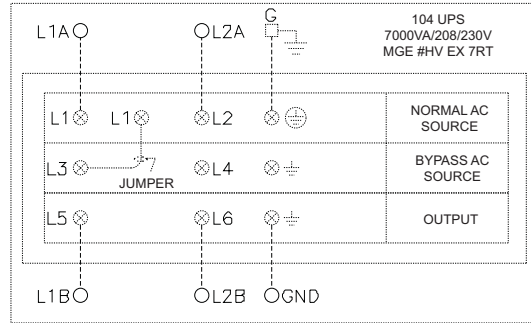
TB1  
TERMINAL STRIP



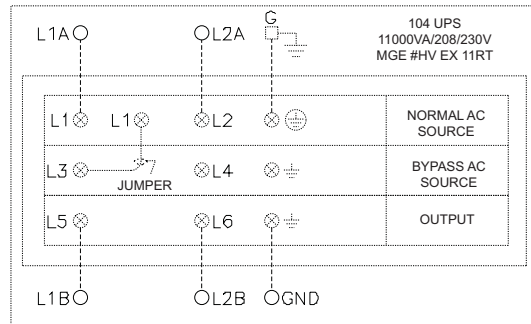
DETAIL "C"  
THREE PHASE INCOMING POWER



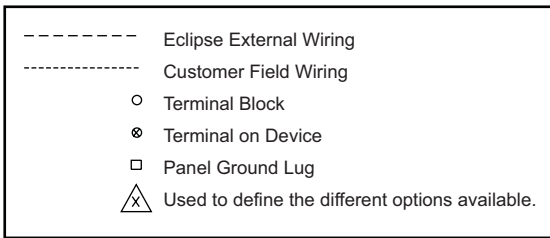
DETAIL "F"  
USED WHEN THE BOOSTPAK UNIT  
IS MOUNTED INSIDE AND THE  
BOOSTER MOTOR IS 1/2 OR 3/4 HP



DETAIL "G"  
USED WHEN THE BOOSTPAK UNIT  
IS MOUNTED INSIDE AND THE  
BOOSTER MOTOR IS 1 HP

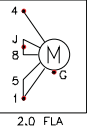
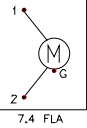
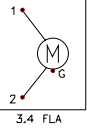
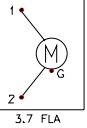
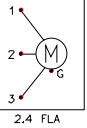
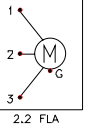
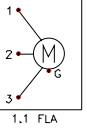
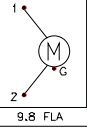
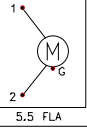
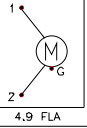
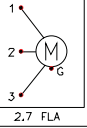
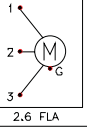
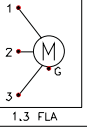
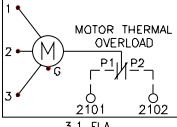
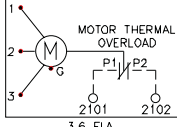
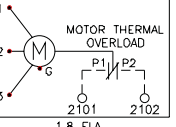
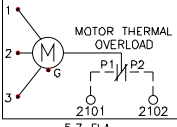
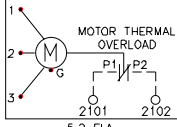
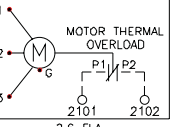
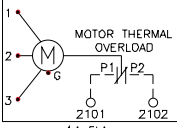
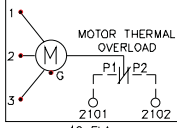
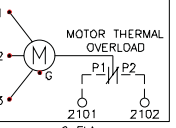


**NOTES:**  
5 Phantom components marked 5 are installed on BoostPak models with the UPS option.

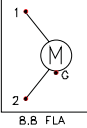
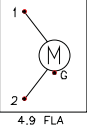
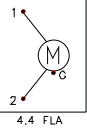
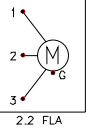
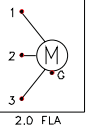
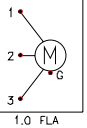




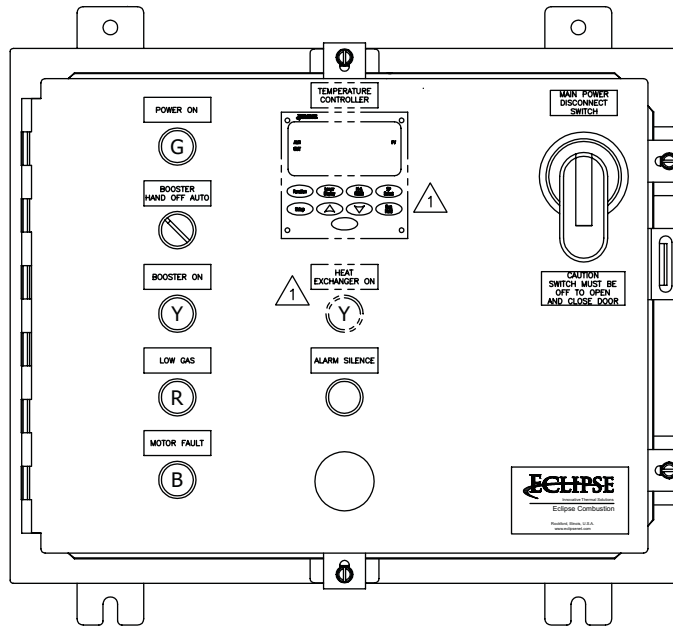
## Booster Motor Voltage

	115 VAC/1 PHASE/60HZ	208 VAC/1 PHASE/60 HZ	230 VAC/1 PHASE/60 HZ	208 VAC/3 PHASE/60 HZ	230 VAC/3 PHASE/60 HZ	460 VAC/3 PHASE/60 HZ
1/4 HP	 2.0 FLA					
1/2 HP	 7.4 FLA	 3.4 FLA	 3.7 FLA	 2.4 FLA	 2.2 FLA	 1.1 FLA
3/4 HP	 9.8 FLA	 5.5 FLA	 4.9 FLA	 2.7 FLA	 2.6 FLA	 1.3 FLA
1 HP				 3.1 FLA	 3.6 FLA	 1.8 FLA
2 HP				 5.7 FLA	 5.2 FLA	 2.6 FLA
5 HP				 14 FLA	 12 FLA	 6 FLA

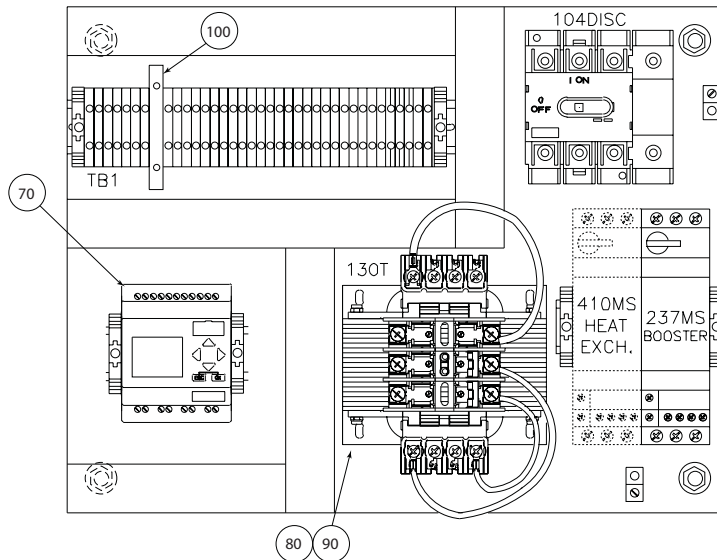
## Heat Exchanger Motor Voltage

	115 VAC/1 PHASE/60HZ	208 VAC/1 PHASE/60 HZ	230 VAC/1 PHASE/60 HZ	208 VAC/3 PHASE/60 HZ	230 VAC/3 PHASE/60 HZ	460 VAC/3 PHASE/60 HZ
1/2 HP	 8.8 FLA	 4.9 FLA	 4.4 FLA	 2.2 FLA	 2.0 FLA	 1.0 FLA

## Panel Layout and Enclosure

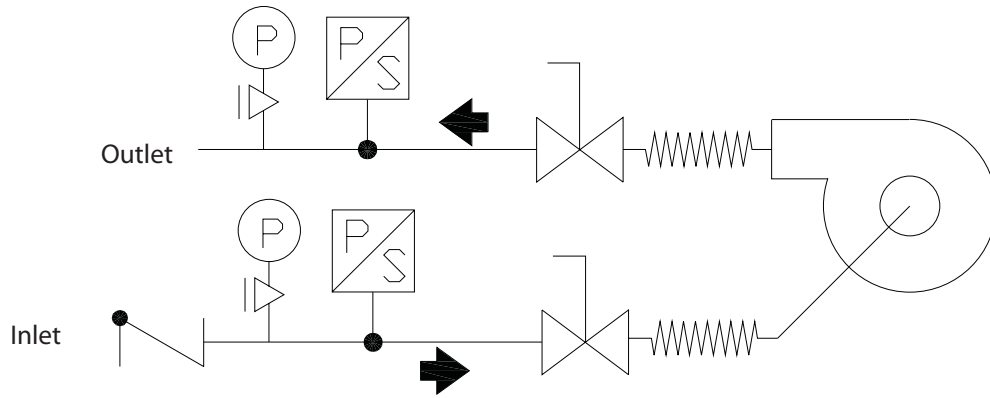


Enclosure 16"H x 20"W x 8"D

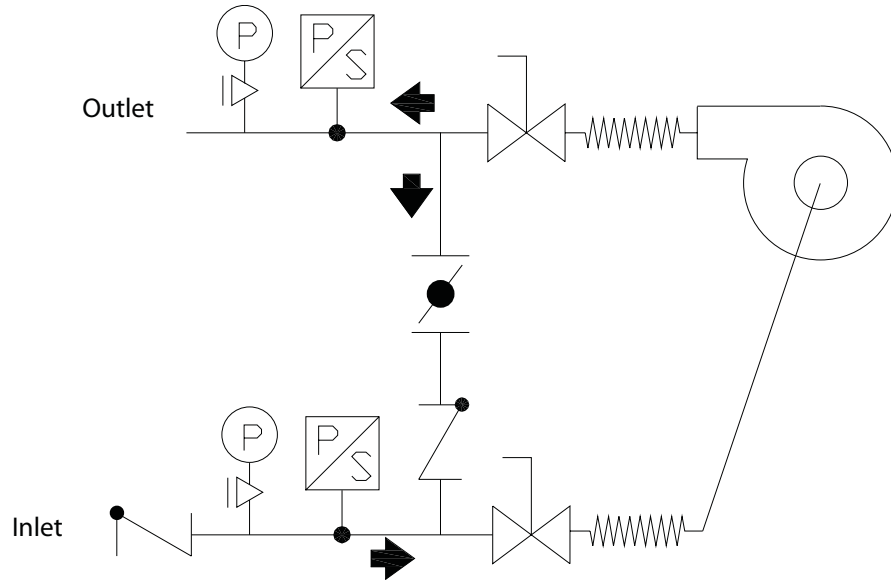


Internal View, Panel 13"H x 17"W

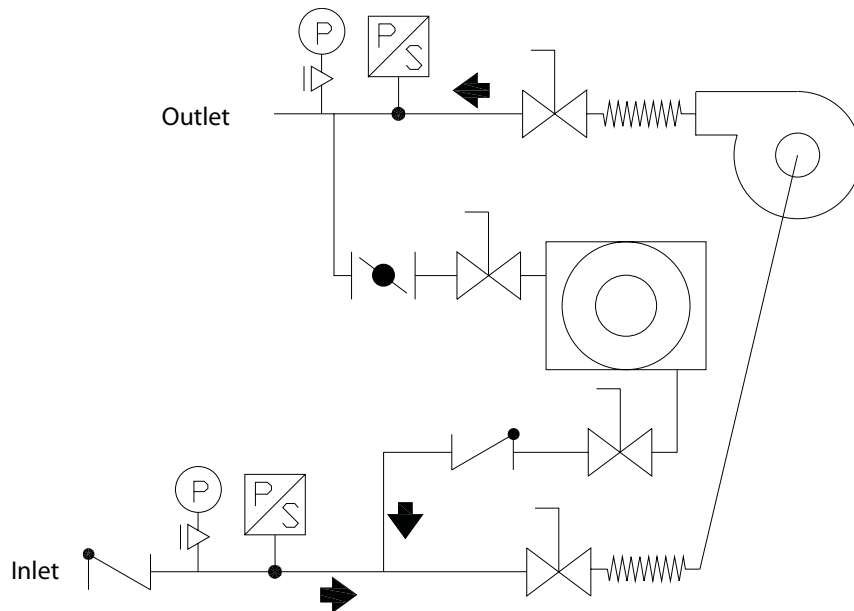
**BoostPak Model MS Piping Schematic**



**BoostPak Model MR Piping Schematic**



**BoostPak Model MH Piping Schematic**





# Appendix

## Conversion Factors

### Metric to English

From	To	Multiply By
cubic meter (m <sup>3</sup> )	cubic foot (ft <sup>3</sup> )	35.31
cubic meter/hr (m <sup>3</sup> /h)	cubic foot/hr (cfh)	35.31
degrees Celsius (°C)	degrees Fahrenheit (°F)	(°C x 9/5) + 32
kilogram (kg)	pound (lb)	2.205
kilowatt (kW)	BTU/hr	3415
meter (m)	foot (ft)	3.281
millibar (mbar)	inches water column ("w.c.)	0.402
millibar (mbar)	pounds/sq in (psi)	14.5 x 10 <sup>-3</sup>
millimeter (mm)	inch (in)	3.94 x 10 <sup>-2</sup>
MJ/Nm <sup>3</sup>	BTU/ft <sup>3</sup> (standard)	26.86

### Metric to Metric

From	To	Multiply By
kiloPascals (kPa)	millibar (mbar)	10
meter (m)	millimeter (mm)	1000
millibar (mbar)	kiloPascals (kPa)	0.1
millimeter (mm)	meter (m)	0.001

### English to Metric

From	To	Multiply By
cubic foot (ft <sup>3</sup> )	cubic meter (m <sup>3</sup> )	2.832 x 10 <sup>-2</sup>
cubic foot/hour (cfh)	cubic meter/hour (m <sup>3</sup> /h)	2.832 x 10 <sup>-2</sup>
degrees Fahrenheit (°F)	degrees Celsius (°C)	(°F - 32) x 5/9
pound (lb)	kilogram (kg)	0.454
BTU/hr	kilowatt (kW)	0.293 x 10 <sup>-3</sup>
foot (ft)	meter (m)	0.3048
inches water column ("w.c.)	millibar (mbar)	2.489
pounds/sq in (psi)	millibar (mbar)	68.95
inch (in)	millimeter (mm)	25.4
BTU/ft <sup>3</sup> (standard)	MJ/Nm <sup>3</sup>	37.2 x 10 <sup>-3</sup>



# System Schematics

## Key to System Schematics

Symbol	Appearance	Name	Remarks	Bulletin/ Info Guide
		Hermetic Booster	Booster is used to increase gas pressure.	630-1
		Control Panel	The control panel encloses the booster motor starter, smart replay/ PLC, disconnect and indicator lights for BoostPak operation.	630-1
		Check Valve	A check valve permits flow only in one direction and is used to prevent back flow of gas.	780
		Pressure Switch	A switch activated by rise or fall in pressure. A manual reset version requires pushing a button to transfer the contacts when the pressure setpoint is satisfied.	Dungs 80110
		Pressure Gauge	A device to indicate pressure.	940
		Gas Cock	Gas cocks are used to manually shut off the gas supply.	710
		Butterfly Valve	Butterfly valves are used to either manually or automatically control the flow of gas.	
		Heat Exchanger	Forced air to gas cooler removes excess heat that is generated in the booster.	
		Thermocouple	A sensor for measuring gas temperature.	
		Flexible Connector	Isolates booster from vibration, mechanical, and thermal stresses.	



**Offered By:**

Power Equipment Company  
2011 Williamsburg Road  
Richmond, Virginia 23231  
Phone (804) 236-3800  
Fax (804) 236-3882

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